

# .50" QCB Machine Gun

## *The Pride Of Manroys Product Range*



The Manroy Quick Change Barrel (QCB) is a feature of the Manroy .50" machine gun. It completely eliminates the need for headspacing by the user, allowing barrels to be changed in seconds. QCB guns and guns modified to QCB specification have fixed headspace. Only occasional headspace checks are required during the life of the gun, to check for normal wear and tear. If adjustment is required, it may be carried out by an armourer at unit level.



1. The QCB model is interchangeable with parts of existing US or alternative manufacture.
2. The Manroy QCB utilizes the standard barrel thread, so allowing standard M2 barrels to be fitted to the modified QCB gun if required (normal headspacing must be carried out and the top barrel support locating stud removed). Existing barrels can, therefore, be used for training or in cases of emergency.

3. Manroy also manufactures a QCB conversion kit to update customers existing weapons.
4. The QCB conversion kit can be fitted either at our factory or at base workshop level. Under normal circumstances, provided the gun to be modified is in serviceable condition, no additional parts are required. Where guns have seen heavy use, it may, on occasion, be necessary to replace the bolt assembly at the same time as fitting the QCB kit.

